The Natural Luxury Bed Collection
Vi-Spring is proud to have been awarded the prestigious Queen’s Award for Enterprise.

Our experience in designing and making luxury beds spans more than 100 years, having been the first to create the pocket sprung mattress, and we continue to set the standard to this day.
The original and still the best
Vi-Spring pioneered the use of pocket springs in 1901, redefining bed design and ushering in unparalleled levels of comfort. Vi-Spring continues to make the very best beds – by hand, to order – with its unique six turn pocket springs at the heart of every one. Finding the perfect combination of spring size, tension and resilience is an art that Vi-Spring has perfected over more than a century. A Vi-Spring bespoke bed will bring you supreme luxury and superb sleep for years to come.

A unique spring for perfect support
Peaceful nights start with a bed that cradles your body as you sleep. Each of the six full turns in each Vi-Spring pocket spring react to every movement you make as you sleep, giving head to toe support without pressure and naturally springing back into shape. This is why there is no better supportive bed than a Vi-Spring bed.

The finest fillings, naturally
Only the finest natural fibers are used in a Vi-Spring bed, expertly blended to provide ultimate softness and support. Real Shetland wool, Platinum Certified British fleece wool, mohair, cashmere, horsetail and silk are hand teased and laid over the springs. Each mattress is hand side stitched and finished with exquisite fabrics, and embroidered with the Vi-Spring name as a signature of quality and craftsmanship.

A decision not to be rushed
You will spend a third of your lifetime in bed, so it makes sense to take time when selecting the perfect one. Try each bed for at least 10 minutes, and enjoy choosing the details that will make your bed your own, from the spring tension and fillings, to the finishing fabric and feet. No bed feels like a Vi-Spring bed does. Choosing yours could be the best decision you ever make.
Vi-Spring: the inventors of the modern bed in 1901

Although a Vi-Spring mattress with internal pocket springs seems normal today, in 1901 it was a radical innovation. The introduction of springs, individually pocketed to offer independent cushioning and support, was a breakthrough in comfort.

Furthermore, its high quality natural fibers and the addition of vents to aid the circulation of air throughout the mattress, made it cleaner and fresher than any bed before.

Standards of hygiene

Until 1900, most mattresses were filled with cotton, rags, corn, silk, kapok, hair and feathers, with no springs. Concern about unhygienic and vermin infested mattresses led to quality checks by masked inspectors.

1900

The invention of the modern bed by James Marshall.
The first inner sprung mattress is patented in Canada by British-born engineer James Marshall, founder of Vi-Spring. Made by hand using unbleached muslin, quilted with horsehair and outer tufted, this breathable product is not only a major advance in comfort, it also represents a big breakthrough in health and hygiene.

1901

John Nolan begins manufacturing the Marshall Mattress, which became Vi-Spring, in London, England. John Nolan, from a medical background, is employed to promote the benefits of the sanitary mattress in England. To convince investors of the durability of the mattress, a 500lb roller test is undertaken.

John Nolan has such a passion for the product that he decides to open his own factory and market the Marshall Mattress himself. It is 1901, and the company that is to become Vi-Spring is born. Even in 1900, the mattresses are not cheap – they are made by hand, as they are today.
Hotels are proud to boast of the fineness of their Vi-Spring beds. By 1915, both the Park Lane and Savoy hotels offer the luxury of Vi-Spring mattresses to their guests. On returning home, these elite voyagers demand the same Vi-Spring standard for their own homes.

With the emphasis now on comfort and luxury, purchasers include yacht owners Sir Thomas Lipton and the fourth Duke of Sutherland.

**1912**

Vi-Spring provides mattresses for the Titanic. During the golden age of the ocean liner, at the start of the twentieth century, Vi-Spring mattresses can be found in the first class cabins of the world’s transatlantic travellers. Even for this affluent audience, it will have been the first time that many have slept in such comfort.
The name Vi-Spring comes from the Roman numeral VI – the optimum number of coils in Vi-Spring’s unique bed springs

1916

The Vi-Spring name is introduced for the first time. In 1907, the company adopted the Hare Spring motif, to indicate the bounce and resilience of its springs. In 1911 the Vi-Spring name is introduced. VI – the Roman numeral for six – indicates the number of coils in each pocket spring. By 1916 the Vi-Spring name is well established.

1920s

Selling the ideal of luxury. John Nolon was ingenious at marketing, and he understood that the key to his company’s success would be to attract an affluent customer who could afford the luxury of his handmade, bespoke beds. Early advertisements feature a cross-section of the mattress to reveal its construction – a technique that is still used by Vi-Spring today to emphasise the depth and quality of its mattress upholstery and the ‘honeycomb’ nesting of its unique springs.

Later cartoon style advertisements, some with humour, are placed in broadsheet newspapers and high end magazines, often picturing affluent people commenting on the quality of sleep they have experienced in their Vi-Spring bed.
In 1932 Vi-Spring produces its first pocket spring divans, providing the ideal base for its mattresses. By the 1930s, the health benefits of a good night’s rest are becoming more widely known. Nolon uses this new science of sleep to promote Vi-Spring as a necessary luxury; one that can promote better health as well as providing comfort. Researchers today can present well documented evidence to show the benefits of high-quality sleep on our physical, emotional and mental health.

The marvellous comfort of the Vi-Spring Mattress is due to the independent action of over 1,000 steel springs, each encased in a separate pocket. The "Vi-Spring" is an overlay mattress and must therefore be used on any of the usual supports, i.e. "Vito," Box Spring, Elastic Edge, Woven Wire, Chain, etc.

Vi-Spring Mattress

"I can’t think how you are able to always look so fresh, yet as you are, night after night.”

"It is because I sleep so well, my dear. My Vi-Spring Mattress is so comfortable that I fall asleep as soon as I get to bed, and after a night of thorough rest I always wake refreshed.”

For over 30 years the Vi-Spring Overlay Mattress has been world-renowned for its incomparable comfort. Hundreds of exquisitely soft resilient springs allow you to relax in luxurious ease and produce a sense of restfulness that quickly lures you into a sound refreshing sleep. In the morning you awake mentally and physically conscious of the wonderful benefits of sleeping on a "Vi-Spring". When purchasing, look for the registered name "Vi-Spring." It means so much extra comfort and sound service.

It is a measure of Nolon’s acumen and vision that he can immediately see the link between how well we sleep and the bed we sleep on. Promotional literature of the time promises that a night spent on a Vi-Spring bed will leave muscles and limbs relaxed and the mind alert, with the "Vi-Spring smile" a sure sign that you have woken refreshed.
Today, pocket spring beds have become the definition of contemporary comfort.

1960s

Vi-Spring is the first bed manufacturer to promote a helpful guarantee. Nolon had started the business with just a handful of people and, in 38 years, had built it to become one of the world’s leading bed manufacturers. His passion for quality and craftsmanship lives on in every bespoke bed that Vi-Spring makes today, proudly passing on his legacy to a new generation of global customers.

1950s

Vi-Spring continues to supply beds to liners into the 1950s. The luxury bed market struggled after the war, but Vi-Spring was still making beds for liners such as the Queen Mary, the King George V, the Queen of Bermuda, and 500 other luxury liners.

The nautical theme continues to the present day, with Vi-Spring making bespoke beds for Princess Yachts.

1985

Test examiner’s report. To draw attention to the quality of the product that has carried the business into its ninth decade, Vi-Spring releases A Test of Time.

Two Vi-Spring mattresses from family homes are opened up – one dating back to 1911, one to 1936. The older mattress is 74 years old and pre-dates almost all other pocket sprung mattresses. Amazingly, both mattresses are found to still be clean inside, comfortable and supportive.
2001
Vi-Spring centenary.
A series of advertisements is created for the centenary in 2001, in the tradition of earlier Vi-Spring promotions. Mr Nolon would surely have approved.

2012
Distinguished customers.
From its foundation in 1901 to the present day, Vi-Spring has had many distinguished customers, including Royalty. Indeed, in recognition of the quality of its bespoke, handmade beds, Vi-Spring was awarded the Queen’s Award for Enterprise in Her Majesty’s birthday honours in April 2012.

Other renowned clients include world leaders and international sportsmen and women, as well as stars of film, theatre and TV, which for reasons of discretion we prefer not to name. They all recognise the importance of a good night’s sleep in performing their roles during the waking hours, and have chosen Vi-Spring for this reason.

"Darling, once you've slept in a Vi-Spring no other bed will do"

"But Darling, my Vi-Spring is more important than my beauty cream"
Comfort comes in many forms – the perfect support of specially made and selected springs, the softness of superb quality fillings such as real Shetland wool, silk, cashmere and the luxury finish of a hand tufted mattress. Vi-Spring takes the time to find out what true comfort means to you, and then constructs a bespoke bed with a level of luxury that will transform the quality of your resting hours.
Handmade like no other bed

Every Vi-Spring bed is meticulously constructed by hand, to order, by men and women who have trained for years to learn their craft. In the Vi-Spring factory in Devon, these skilled craftsmen will put together the unique combination of spring tension, mattress filling and fabric to create your one of a kind bed. It is this attention to detail and bespoke service that makes Vi-Spring a leader in the world of luxury beds.
Genuine side stitching by hand is a skill that takes craftsmen years to master. It gives each mattress an exquisite, tailored finish. It is not just cosmetic though, unlike that found on many beds today, it gives supportive strength to the mattress edges that lesser beds need a metal rod to achieve.
Vi-Spring is one of the very few bed manufacturers to make its own springs, in a process almost unchanged since 1901, ensuring that only the finest grade steel and highest standards of workmanship go into their production. Each spring works to shape your Vi-Spring mattress to your body, adjusting to your movements to provide constant, cradling support without areas of pressure. The springs work with the bed’s upholstery, providing a perfect balance of strength and softness. The supple springs return to their original shape after use, maintaining the structure and integrity of your mattress for longer.

**Strong, supple steel**
Vi-Spring adds Vanadium to its spring steel to ensure that it retains its strength and suppleness for much longer than carbon steel.

**The important numbers**
Many bed manufacturers promote the number of springs in their bed as an indicator of comfort. Vi-Spring doesn’t agree. Each Vi-Spring mattress and divan features a single or double layer of
Every bed is made individually to order and entirely by hand.

Honeycomb nested pocket springs at its heart – the twin layer construction of springs in Vi-Spring’s finest mattresses providing even more support and responsiveness to your body’s movements. But it is the shape of the springs and the gauge of the wire from which they are made that is most important. Vi-Spring uses nine different gauges of Vanadium steel wire to form its springs. Vi-Spring also makes 58 different spring types, varying in the wire gauge used and the coil diameter, and allowing such a range of comfort to be offered.

Unique pocket springs
Vi-Spring houses every spring under slight compression in natural cotton calico pockets, so they offer immediate resistance to your body weight. The pockets contain the springs while allowing them to work independently, gently supporting you from head to toe as you sleep. Vi-Spring craftsmen hand nest the pocket springs in a honeycomb pattern that maximizes the support offered by each bed and minimizes the gaps, for exceptional resilience and comfort in every mattress and divan.

A feeling of luxury
Each Vi-Spring mattress and divan is made with a unique selection of pocket springs to give an incredible choice of sleeping options. You can then specify your preferred spring tension of Soft, Medium, Firm or Extra Firm for your perfect bed – see pages 36 and 37 for more details.
Generous, deep, natural fillings are the essence of a Vi-Spring bed – there is generally 50% more upholstery in a Vi-Spring bed than in most other beds. Only the finest natural materials are used – real Shetland wool, Platinum Certified British fleece wool, raw silk, warm cashmere, springy horsetail, strong coir and supple bamboo. Vi-Spring pockets each spring in pure calico and hand side stitches every mattress with flax twine for strength, support and longevity. Vi-Spring’s commitment to quality is as natural as the materials it uses, which is why Vi-Spring won’t use synthetic foams or glue in its mattresses.
Vi-Spring is proud to support the Campaign for Wool, patron His Royal Highness The Prince of Wales. The company is honored to be part of the revival of the wool industry in England, supporting the raising of rare breed sheep, the smallholders and farmers who work so tirelessly, and the craftspeople who transform British fleece into one of the world’s most renowned fabrics.
Real Shetland wool is a rare, premium material, produced to exacting standards by seven hundred crofters on the remote Shetland Islands in Scotland. The sheep were introduced to the islands by the Vikings over one thousand years ago, and have been reared by successive generations of farmers ever since. They are an essential part of the islands’ ecology, helping to sustain the natural habitat for native wildlife and birds.

The Shetland Islands’ rich heritage of sheep farming continues today, with flocks grazing freely across hillsides covered with heather. Only one fleece per year is shorn from each sheep and prepared without chemicals. Shetland wool is the perfect upholstery material – warm in winter and cool in summer – offering luxurious, natural comfort.
Genuine Shetland Isles pure wool beds

Of all the supreme natural materials selected by Vi-Spring for its beds, perhaps the most evocative is real Shetland wool. The remote Shetland Islands, off the northeast coast of Scotland, are home to a rare breed of sheep. The fleece has developed over centuries to become uniquely soft, springy and strong, making this harsh and beautiful landscape the home of one of the world’s finest wools.

Vi-Spring is the only bed maker to use real Shetland wool in its mattresses and divans, with more than one quarter of the annual Shetland Islands’ wool clip destined for a Vi-Spring bed.

The benefits of pure Shetland wool

**Hygienic and anti-allergenic**
Unlike synthetic foam, wool is naturally antibacterial, mould and mildew resistant, and repels allergens.

**Temperature control**
Wool is an effective insulator and responds to your body temperature.

**Breathability and comfort**
Each fleece helps to ventilate the mattress naturally. Wool can absorb up to 30 per cent of its weight in moisture, without feeling damp. It is 10 times more absorbent than synthetic mattress materials.

**Naturally fire retardant**
This unique material is naturally fire retardant, meaning that no chemicals are used in its preparation.

**Luxurious upholstery**
A typical Vi-Spring mattress contains the wool from at least four full fleeces, more than any other bed maker. Our wool mattress ticking is also made from high-quality pure wool, certified by the British Wool Marketing Board.

**Traditional skills**
Real Shetland wool is produced using a cruelty-free, traditional process. Vi-Spring only uses fleece wool that is shorn without harming the sheep.
Only the highest quality materials can ensure supreme comfort. Vi-Spring sources the finest fleeces for the wool that softens and insulates its beds, and the search begins close to home. Britain’s changeable climate makes wool from these isles uniquely soft, springy and strong, and renowned throughout the world for its superiority. Vi-Spring is the only bed manufacturer to use pure British fleece wool exclusively in the production of its beds – and the only company to use a minimum of four full fleeces in a typical mattress. Vi-Spring now offers a range of all-wool mattresses and beds featuring premium quality real Shetland Isle and British fleece wool fillings.

Only the best wool
All Vi-Spring beds are made with premium 100% fleece wool. Fleece wool is obtained by shearing the wool coat that sheep grow. In Britain this is done once a year, and is a necessary part of good animal husbandry. The sheep is not harmed during this process. Vi-Spring only selects wool that has been awarded Platinum Certification by the British Wool Marketing Board. It is also the only bed maker to use real Shetland Isle wool – over one quarter of the annual Shetland Isle wool clip is destined for a world-class Vi-Spring bed.

A unique material
Soft, supportive, with an in-built bounce that resists pressure – wool is recognised as one of the finest materials for bed upholstery. Its intrinsic qualities, including its natural flame resistance, make it the perfect filling for mattresses and divans, where it performs better than foam and other synthetic products to provide long-lasting structure and comfort. Wool fibers have a composition that is unique in nature and unmatched by synthetic alternatives. As a result, the fiber works in harmony with your body, keeping you warm in winter and cooler in summer, to enhance the quality of your rest.

Vi-Spring is affiliated to the British Wool Marketing Board and supports the Campaign for Wool.

Woolmark
Vi-Spring has become the first UK bed-maker to be awarded the Woolmark for its luxurious collection of all wool beds. Recognised around the world, the respected Woolmark is synonymous with quality and guaranteed wool content. The Shetland collection underwent rigorous independent testing to comply with the Woolmark’s quality and performance criteria.
Vi-Spring uses four full fleeces in a typical mattress
After scrupulous cleaning the lengths of horsetail are sorted according to their softness and diameter, and tightly twisted to form a rope. In making a mattress the rope is opened out, and in most instances blended with other luxury upholstery fillings like cashmere, silk and mohair.
Horsehair has been an essential element of upholstery and bed making for centuries. Vi-Spring uses only the finest horsetail for its beds – the long, supple and silky hairs have an inherent strength and springiness that makes them the perfect filling. Adding horsetail to a bed is like giving it two million extra springs. The fiber won’t break or lose its natural flexibility, and bounces back after compression to restore the integrity of your mattress following a night’s sleep.

Vi-Spring uses the finest European and South American horsetail in its beds. It is the only bed maker to use the world’s finest Moosburger horsetail, sourced from a family run business in Austria. The family has chosen to work with Vi-Spring exclusively because of the uncompromising standards of its beds. It is a partnership based on a passion for tradition, technique and perfection in the end product. www.mooseburger-kg.com

Selecting the finest horsetail is only the start of the story. Vi-Spring’s craftsmen carefully weigh the correct quantity of horsetail, then open and tease the coils of hair to enhance its natural springiness. The horsetail is blended with other premium natural fibers, such as silk, cashmere and British fleece wool, to create beds with incredible breathability, softness and support. The horsetail and other fine natural fillings are laid over the bed of honeycombed pocket springs, ready for the final hand finishing.
Vi-Spring has decades of experience in understanding the intrinsic qualities of each natural material. Today, it uses that expertise to create beds that are defined by the desirability, performance and luxury of the fillings used. And just as important as the products Vi-Spring puts in its beds are those it leaves out. The handmade mattresses are crafted using traditional techniques, which is why Vi-Spring doesn’t use chemicals, foam or glue in their construction.

**Cashmere** Adds a unique softness and a luxurious feel to our mattresses.

**Flax** Flax twine is extremely strong and durable, and just the job for the genuine hand side stitching of our mattresses.

**Mohair** The fine wool like fiber from Angora goats is chosen for its durability and insulation.

**Wool** Vi-Spring is the only bed maker to use 100% British fleece wool, regarded as the best in the world, including real Shetland wool.

**Silk** One of the oldest and most prized textile fibers in the world. It makes for a naturally luxurious bedtime experience, bringing comfort in the summer and warmth in the winter.

**Horsehair** Taken from the mane and tail, horsehair is the longest natural fiber. Its natural resilience brings the very necessary element of springiness to our beds.

**Coir** Found between the husk and the outer shell of a coconut, tough coir fibers add outstanding durability to the quality of our divan bases.

**Cotton** Cotton plant fibers are used for their natural breathability and absorbency.

**Calico** 100% pure cotton textile that is renowned for its strength and open weave, which allows airflow and makes it the ideal choice for the pockets that hold each spring.

**Cotton Cambric** Has an extremely tight weave, and undergoes a calendering (rolling) process. It is used to prevent the undesirable percolation of hair and fibers.
The world’s finest natural materials make our mattresses luxuriously unique

1. Cashmere
2. Flax
3. Mohair
4. British fleece wool
5. Silk
6. Horsehair
7. Coir
8. Calico
For over a century

Vi-Spring pioneered the creation of the pocket spring in 1901, beginning more than a century of the finest bed making. The founding principles of quality and craftsmanship remain its guiding tenets more than 100 years later. Today Vi-Spring sets the standard for the production of sumptuous mattresses and sprung divans.
Vi-Spring employs nearly 200 people, many of whom are skilled craftsmen who have trained for years to perfect their traditional bed making skills. The company is more than 110 years old and has been in its current factory on the edge of Dartmoor in Devon, England for over 40 years. Each bed is handmade to order.
V

Guaranteed

A promise to exchange your mattress if you decide that you have made the wrong choice of mattress spring tension, plus a lifetime guarantee – the Vi-Spring Pledge can give you ultimate peace of mind.

We cannot know how many years of luxurious comfort your bed will bring you, so the Vi-Spring Pledge offers you this absolute guarantee of quality – no matter how long you have owned your bed, should it fail you through faulty workmanship, we will repair or replace it.*

And if having bought your bed and tried it for at least 30 days, you decide the spring tension is not perfect for you, Vi-Spring will replace your mattress.*

* Terms and Conditions apply – please see page 84 for details.
Vi-Spring understands how to achieve a good night’s rest. That knowledge informs every element of a Vi-Spring bed – natural fabrics that respond to your body heat, creating the ideal temperature for sleep; vents that allow air to circulate through the mattress, releasing moisture and enhancing freshness; copious amounts of sumptuous fillings, fine fabrics and careful stitching, which maintain the highest standards of hygiene and comfort more than the use of foam, or any other construction method. The result is restful, restorative sleep. That sleeping in such supreme comfort is a life changing experience is the ultimate promise of a Vi-Spring bed.
Did you know?

There are many myths about sleep. Renowned sleep expert Dr Neil Stanley considers the truth about our rest.

Fifty per cent of sleep disturbance is caused by a partner. Sleeping alone can give you 49 minutes more quality sleep each night. Or share the largest size bed you can to help both you and your partner sleep better.

Eight hours’ sleep is not the standard. Everyone’s sleep needs are different – the average UK sleep time is seven hours and 12 minutes, but between three and 11 hours a night is normal. What is essential is that you have the sleep you require to awake feeling refreshed.

Sleep debts cannot be paid back. A weekend lie in will not make up for a week’s worth of late nights or poor sleep. In fact, waking up later at the weekend will result in a sluggish feeling on Monday morning.

Women sleep better than men. Scientists suggest this may be a reason why women live longer.

Older people do not need less sleep. People need the same amount of sleep per night at age 70 as they did at 20. However, sleep becomes lighter and more disturbed as we age, which may mean we rest less well at night and may need a short daytime nap to feel revived.

There is such a thing as beauty sleep. A good night’s sleep will help to avoid bags and shadows beneath the eyes, characteristics of poor sleep.

Lack of sleep contributes to ageing. Sleep is essential for repair and recuperation of the body, and is necessary to maintain optimal physical condition.

Dr Neil Stanley is an independent British sleep expert with over 27 years’ experience in his field; he is a past Chairman of the British Sleep Society. In the 1990s he was Director of Sleep Research at the University of Surrey, where he ran a 24 bed sleep lab.
Take time to choose your perfect bed

Vi-Spring mattresses and divans work together to provide softness and support for your body. It is essential to take time to choose the bed that suits you best. Follow our guide to choosing a bed on page 36 and discover perfect sleep.
10 tips
for the best sleep

Prioritize the quality of your sleep. It is as essential as your exercise routine or a healthy meal.

Find your perfect balance. Not all of us require eight hours’ sleep a night; work out the level of rest you need.

Keep to a regular routine. Going to bed at the same time each night will programme your body for sleep.

Invest in a good bed. A truly comfortable bed will provide deep, reviving sleep every night.

Give yourself space. Buy the biggest bed your room can accommodate so that you can luxuriate in an undisturbed night’s rest.

Spend time in the daylight. The sun lets your brain know it’s time to be awake, while the switch to darkness at night prompts a feeling of sleepiness.

Be active and engaged. Physical and mental exercise during the day will help you to sleep better at night.

Ease down your evenings. Too much stimulation before bed – from alcohol, nicotine, caffeine or activity, can stop you sleeping.

Unwind your way. A relaxed body and mind will prepare you for sleep. Find a bedtime routine that helps you to unwind easily.

Create the right atmosphere. Darkness, quiet and the ideal temperature help you to fall and stay asleep.

Dr Neil Stanley is an independent British sleep expert with 25 years’ experience in his field; he is a past Chairman of the British Sleep Society.
The time has come to put a good night’s rest to the top of our agenda. Many of us attach too little importance to the hours we spend asleep. But there is increasing scientific evidence that truly restorative sleep does more than help us to feel fresh and alert each morning; it has profound health benefits that can increase our wellbeing now and in the future. A Vi-Spring bed provides the ideal environment for a night of peace and comfort. It is more than a guarantee of luxury; it is a commitment to your wellbeing.

The best bed for you
The profound comfort of a Vi-Spring bed will help you to fall asleep easily and, crucially, remain sleeping soundly. By choosing the mattress that suits your body best, you will ensure that your spine, joints and muscles are supported, so that you sleep peacefully. The natural fibers used in every Vi-Spring mattress will help to regulate your temperature, perfectly adapting to your body to keep you comfortably warm or cool. It is also important to select the largest size bed you can, so that you can sleep in the position that suits you most and to minimize any disruption caused by the movements of a partner. All the elements of a Vi-Spring bed work together to reduce restlessness, so that you can benefit from sleep’s recuperative cycles as you lie undisturbed.

Ultimate relaxation
The best sleep comes from a regular bedtime routine that promotes a quiet mind and a relaxed body. How you best prepare for sleep will be unique to you but researchers have found that what we do during the day has an effect upon our ability to sleep well at night. Mental and physical exercise can help us to sleep better; avoiding alcohol, nicotine, caffeine and large meals before bed helps us to fall asleep more quickly; TVs, phones and video games in the bedroom can distract from rest; a warm drink or relaxing bath may help us to unwind before going to bed.

A restful room
For many of us, our bedroom is a sanctuary from the demands of the day. A few simple steps can turn this haven into an ideal environment for sleep. Curtains or blinds provide the darkness our body requires to produce the hormone melatonin, which makes us feel sleepy. We need the room to be quiet, so our rest is undisturbed. A room temperature of between 16 and 18 Celsius (61 and 65 Fahrenheit) will keep us comfortable during the night. And a temperature of around 29 Celsius (84 Fahrenheit) beneath the covers – produced by the natural properties of your Vi-Spring mattress, your own body’s heat and your duvet or blankets – will ensure peaceful slumber.

Better bed, better sleep, better health
Everyone’s sleep requirement is different, but the quality of our rest is essential. This is why Vi-Spring makes each of its beds to order, allowing you to specify the levels of comfort and support that will guarantee you a peaceful night. Good sleep is vital for our physical and emotional health – poor sleep is associated with increased risk of heart disease, diabetes and obesity; greater risk of accidents; lack of motivation and alertness at work; and mood swings, irritability and depression. It also has a negative impact on relationships and overall happiness. You know how much better you feel when you wake after a good night’s rest. A Vi-Spring bed can help you to feel that way every day.

A good night’s sleep
The foundation of your wellbeing
The importance of sleep – advice from sleep expert Dr Neil Stanley
Take time… to choose your perfect bed

A Vi-Spring bed is a masterpiece of synergy. A Vi-Spring mattress offers supreme comfort. When it is paired with a Vi-Spring divan, both parts work in harmony to enhance the quality of your night’s rest.

From soft to extra firm, find the bed that fits you perfectly.

Vi-Spring mattresses and divans work together to provide softness and support for your body. Natural fibers are expertly blended to provide incredible cushioning; pocket springs add resilience that responds to your body and its movements. The result is a bed that offers supreme comfort, tailored for you.

It is essential to take time to choose the bed that suits you best. Consider your weight when choosing between Soft, Medium, Firm and Extra Firm spring tensions. Take account of your height, as well as the size of your room, when deciding how big your bed needs to be. And of course, be guided by what comfort means to you.

The Vi-Spring Combination Mattress

Each person’s concept of comfort is unique and we all have different sleep needs. To guarantee the best night’s sleep for you and your partner, Vi-Spring will make your mattress with different spring tensions on each side – either Soft and Medium, Medium and Firm, or Firm and Extra Firm. The Vi-Spring Combination Mattress: unique support, shared comfort.

The Vi-Spring divan – the foundation of your bed

A Vi-Spring divan combines the strength of slow grown Scandinavian Pine, with body responsive six turn pocketed springs and a generous filling of premium natural fibers. The quality of its construction means that, even on its own, a Vi-Spring divan is more comfortable than many famous name mattresses. There is no better foundation for a Vi-Spring mattress.

TOO SOFT THE SPINE BOWS DOWNWARDS, CAUSING PRESSURE AROUND THE HIPS

TOO FIRM THE SPINE BOWS UPWARDS, CAUSING PRESSURE AROUND THE SHOULDERS AND KNEES

PERFECT SUPPORT THE SPINE IS STRAIGHT AND THE ENTIRE BODY IS EVENLY SUPPORTED
How to choose your bed

1 Try a number of beds
Vi-Spring makes a range of beds, offering different spring tensions, fillings and sizes. Try a few in order to determine which one is the perfect option for you.

2 Do not rush your purchase
Finding your ideal level of support and cushioning takes time. Test each bed for at least 10 minutes, with your partner if you share a bed. Lie in the position that you usually sleep in and turn over a few times.

3 Check the support
If the mattress is too firm, you will be able to slide your hand easily between the mattress and the hollow of your back. If the mattress is too soft, you will not be able to slide your hand beneath your back.

4 Measure your room
Buying the largest bed you can accommodate will reduce sleep disturbance. Vi-Spring can make divans in sections to negotiate small entrances and tight staircases.

5 Make an investment
You will spend a third of your life in bed and a good night’s sleep will contribute to your long term wellbeing, so it is worth investing in the best bed possible.

Vi-Spring mattresses – naturally healthier
Vi-Spring uses premium natural materials to make its mattresses and divans. This means you can rest easy on luxurious silk, wool and cotton, rather than the synthetic foam that is used in lesser beds. The natural fibers keep your bed feeling fresh and clean. And unlike the chemical-free premium British fleece wool used in a Vi-Spring bed, synthetic foam emits fumes that may affect those with breathing problems or sensitive skin.

Support that responds to your body
Foam begins to degrade soon after the manufacturing process, steadily losing its integrity and responsiveness. Vi-Spring combines sumptuous layers of fine natural fibers with its unique six turn pocketed springs, which are made from an exclusive strong and supple steel alloy. Each spring is sewn into an individual calico pocket and nested by hand into a honeycomb formation, for fewer gaps. Each spring moves independently in response to your body, supporting your spine and cradling you from head to toe as you sleep.

Reducing allergens, mold and mites
Vi-Spring beds are made with natural fibers and fitted with air vents, helping air to circulate freely through the mattress and divan. Not only does this keep the bed fresher, it helps to reduce the moisture that can cause mold and mildew, and which provides the ideal environment for dust mites.

We each release around a cup of moisture during our sleep. Unlike foam, which retains moisture, the natural fibers in a Vi-Spring bed wick moisture away from the body and allow it to evaporate easily from the mattress. We also shed around 11 pounds of dead skin each year, which dust mites feed on. Vi-Spring encases every one of its mattresses in tightly woven damask fiber, which helps prevent dead skin penetrating into the upholstery, further deterring dust mites.

For healthy, trouble free sleep, Vi-Spring is your natural choice.
The heart of a Vi-Spring bed

The finest luxury materials, the hands and eyes of skilled craftsmen, a century of tradition and expertise – together they add up to the perfection that is a Vi-Spring bed.
FSC Certified Scandinavian Spruce timber, which offers inherent strength, fine straight grain, and is relatively free from knots, forms each solid timber divan frame. All joints are glued and screwed for additional strength and stability.

The divan features a single or double layer of pocket springs, to distribute weight evenly across the timber frame and give flexible support.

A coir or needle teased horsehair pad is overlaid with British fleece wool and cotton for outstanding comfort.

Vi-Spring’s six turn springs form the heart of each mattress, in either a double or single layer. Each spring is individually pocketed under compression in hard wearing calico, to provide resilient support the instant your body touches the mattress. Every spring is hand nested in a honeycomb pattern that creates a dense formation of thousands of springs, cradling your body without pressure.

The finest natural fibers, selected from real Shetland wool, Platinum Certified British fleece wool, horsetail, cashmere, mohair, bamboo and silk, are uniquely responsive, resilient and soft. They regulate temperature, repel allergens and allow for the flow of air through the mattress, for ultimate comfort.

Where hair is used, a layer of cambric provides a smooth covering to prevent fiber percolation.

A layer of the softest British fleece wool and cotton is the luxurious finale. The Vi-Spring sleep system – your guarantee of life changing comfort.
Natural luxury beds

Each Vi-Spring bed has its own comfort signature, including the uber luxury of the sumptuous Masterpiece, the incredible relaxing resilience of the Regal or the simpler suppleness of the Coronet. Each mattress is partnered with a Vi-Spring divan base which uses pocket springs just like the Vi-Spring mattress. This is the key to really luxurious sleep.

Handmade to order from the finest natural materials, there is absolutely no foam or synthetic materials in any Vi-Spring bed to promote the calmest and most natural sleep possible.
The Masterpiece

The Masterpiece features two layers of superbly responsive Vi-Spring nested springs; a hand teased filling of real Shetland wool, European long stranded horsetail, cashmere, alpaca, bamboo and cotton; and five rows of side stitching that will have taken six hours to sew by hand.
The Masterpiece
Partners the Statesman Divan

**Mattress springs**
Vanadium wire springs, 1.93 inches (49mm) diameter, sewn in individual calico pockets and hand formed into a honeycomb nested unit. Constructed with two layers of springs.

**Mattress border**
9.8 inches (25cm) deep with five rows of genuine hand side stitching. Eight horizontal handles on Queen size and above. Air vents on all sides. Border edges upholstered with coir and wool, hand finished with piped ticking.

**Mattress upholstery**
Upholstered with 0.7 oz/ft² (200gsm) cashmere, 0.7 oz/ft² (200gsm) alpaca, 0.7 oz/ft² (200gsm) bamboo, 3.0 oz/ft² (900gsm) blended real Shetland fleece wool and cotton, 2.2 oz/ft² (610gsm) hand opened and hand teased Moosburger long stranded horsehair, 2.2 oz/ft² (610gsm) real Shetland fleece wool overlaid with 3.9 oz/ft² (1,200gsm) blended real Shetland fleece wool and cotton. Finished with a sensual silk Damask for the ultimate in luxury. Hand tufted with hand tied silk tufts and twine.

**Masterpiece spring count**

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<tr>
<th>Mattress</th>
<th>Springs</th>
<th>Sizes cm</th>
<th>Sizes inches</th>
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<tr>
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<tr>
<td>Queen</td>
<td>2888</td>
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<td>Double/Full</td>
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<td>1824</td>
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<tr>
<td>Twin XI</td>
<td>1680</td>
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**Statesman divan construction**
The divan is constructed with two layers of hand nested calico pocketed springs totaling 3384* for a King size. The springs are mounted on a screwed and glued solid timber frame. The divan frame is covered with insulating wadding, and the ticking case is calico lined for added protection.

**Divan height available** 13.2 inches (33.5cm)

**Divan upholstery**
3.9 oz/ft² (1,200gsm) horsehair overlaid with 3.9 oz/ft² (1,200gsm) blended British fleece wool and cotton. Covered with your choice of our finest quality ticking or upholstery fabric from our collection. Hand tufted with hand tied woolen tufts and twine.

Skirts are fitted as standard (on three sides of the divan base).

*Based on a King size.
gsm – grams per square meter
Headboard: Eccleston in Mandarin Sand (TICK-153)
Statesman Divan Bases with skirts in Mandarin Sand (TICK-153)
Mattress: Pure Silk Cream (TICK-938)
Headboard; Circe in Tan Leather (TICK-077)
Statesman Divan Bases with skirts in Tan Leather (TICK-077)
The Signatory

Cashmere, real Shetland wool and horsetail provide a sumptuous level of comfort and support for an unbelievable night’s sleep.
The Signatory

*Partners the Statesman Divan*

**Mattress springs**
Vanadium wire springs, 1.97 inches (50mm) diameter, sewn in individual calico pockets and hand formed into a honeycomb nested unit. Constructed with two layers of springs.

**Mattress border**
9.1 inches (23cm deep) with four rows of genuine hand side stitching. Eight horizontal handles on Queen size and above. Air vents on all sides. Border edges upholstered with coir and wool, finished with piped ticking.

**Mattress upholstery**
Upholstered with 3.0 oz/ft² (900gsm) blended real Shetland fleece wool and cotton, then 1.5 oz/ft² (450gsm) hand opened and hand teased long stranded horsetail enclosed in a hair proof cambric cover. Layered with 2.0 oz/ft² (600gsm) hand teased real Shetland fleece wool and 0.7 oz/ft² (200gsm) cashmere, overlaid with 3.0 oz/ft² (900gsm) blended real Shetland fleece wool and cotton. Covered with an exquisite silk cotton blend, for sleeping bliss. Hand tufted with hand tied silk tufts and twine.

**Signatory spring count**

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<th>Springs</th>
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**Statesman divan construction**
The divan is constructed with two layers of hand nested calico pocketed springs totaling 3384* for a King size. The springs are mounted on a screwed and glued solid timber frame. The divan frame is covered with insulating wadding, and the ticking case is calico lined for added protection.

**Divan height available** 13.2 inches (33.5cm)

**Divan upholstery**
3.9 oz/ft² (1,200gsm) horsehair overlaid with 3.9 oz/ft² (1,200gsm) blended British fleece wool and cotton. Covered with your choice of our finest quality ticking or upholstery fabric from our collection. Hand tufted with hand tied woolen tufts and twine.

Skirts are fitted as standard (on three sides of the divan base).

*Based on a King size.
gsm – grams per square meter
Headboard: Circe in Mandarin Champagne (TICK-151)
Statesman Divan bases with skirts in Mandarin Champagne (TICK-151)
Mattress: Pure Silk Silver (TICK-939)
The Sublime Superb

The finest natural fillings – real Shetland wool and British fleece wool, horsetail, silk and mohair – provide the softest covering for thousands of Vi-Spring’s unique springs, hand laid in a double layer for definitive comfort and support.
Headboard: Moncorvo in Wool Texture Black (TICK-944)
Sovereign Bases in Wool Texture Black (TICK-944)
The Sublime Superb

Partners the Sovereign Base

Mattress springs
Vanadium wire springs, 2 inches (51mm) diameter, sewn in individual calico pockets and hand formed into a honeycomb nested unit. Constructed with two layers of springs.

Mattress border
9.1 inches (23cm deep) with four rows of genuine hand side stitching. Eight horizontal handles on Queen size and above. Air vents on all sides. Border edges upholstered with coir and wool, finished with piped ticking.

Mattress upholstery
Upholstered with British fleece wool, then 5.0 oz/ft² (1,525gsm) hand teased long stranded horsetail blended with real fleece wool, silk and mohair, enclosed in a hair proof cambric cover and overlaid with 3.9 oz/ft² (1,200gsm) blended real Shetland fleece wool and cotton. Naturally finished with a spectacular Bamboo Damask. Hand tufted with hand tied woolen tufts and twine.

Sublime Superb spring count

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<th>Springs</th>
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<tr>
<td>Queen</td>
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<td>Double/Full</td>
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<td>1472</td>
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Sovereign base construction
1,728* hand nested calico pocketed springs on a screwed and glued solid timber frame. The divan frame is covered with insulating wadding, and the ticking case is calico lined for added protection.

Base heights available
12.2 inch (31cm) divan, 9.8 and 6.7 inch (25cm and 17cm) box bases.

Base upholstery
3.9 oz/ft² (1,200gsm) natural coir pad overlaid with 3.9 oz/ft² (1,200gsm) blended British fleece wool and cotton. Covered with your choice of our finest quality ticking or upholstery fabric from our collection. Hand tufted with hand tied woolen tufts and twine.

Skirts are an option on this divan.

*Based on a King size.

Gsm – grams per square meter
Headboard: Moncorvo in Brushed Cotton Linen Cinnamon (TICK-603)
Sovereign Bases in Brushed Cotton Linen Cinnamon (TICK-603)
Mattress: Spotlight Ivory (TICK-538)
The Shetland Superb

The Shetland Superb mattress is generously upholstered in pure hand teased real Shetland wool with softly needled British fleece wool. A covering of worsted wool fabric and woolen tufts finishes the mattress.
The Shetland Superb

Partners the Sovereign Base

Mattress springs
Vanadium wire springs, 2.36 inches (60mm) diameter, sewn in individual calico pockets and hand formed into a honeycomb nested unit. Constructed with two layers of springs.

Mattress border
9.1 inches (23cm) deep with three rows of genuine hand side stitching. Eight horizontal handles on Queen size and above. Air vents on all sides. Borders upholstered in protective wool, finished with piped ticking.

Mattress upholstery
Upholstered with 2.0 oz/ft² (600gsm) softly needled British fleece wool, then 3.1 oz/ft² (950gsm) hand teased real Shetland fleece wool, overlaid with 2.0 oz/ft² (600gsm) British fleece wool. Covered with your choice of fine worsted wool upholstery fabric from the Vi-Spring collection. Hand tufted with hand tied woolen tufts and twine.

Shetland Superb spring count

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Wool Sovereign base construction
1,728* hand nested calico pocketed springs on screwed and glued solid timber frame. The divan frame is covered with insulating wadding, and the ticking case is calico lined for added protection.

Base heights available 12.2 inch (31cm) divan, 9.8 and 6.7 inch (25cm and 17cm) box bases.

Base upholstery
3.9 oz/ft² (1,200gsm) natural coir pad overlaid with 3.9 oz/ft² (1,200gsm) blended British fleece wool and cotton. Covered with your choice of our finest quality ticking or upholstery fabric from our collection. Hand tufted with hand tied woolen tufts and twine.

Skirts are an option on this divan.

*Based on a King size.

gsm – grams per square meter

The Woolmark symbol is a registered trade mark of the Woolmark Company. In UK, Eire, Hong Kong and India the Woolmark symbol is a certification trade mark.
Headboards: Fitzroy in Tartan Brown (TICK-941)
Wool Sovereign Bases in Heather Moss Green (TICK-955)
Mattresses: Pure Wool Ecru (TICK-851)
The Classic Superb

The Vi-Spring Classic Superb is uniquely upholstered with a generous quantity of long stranded horsetail, hand teased and laid by Vi-Spring’s craftsmen using age old skills. The result is a luxuriously soft, springy and supportive bed with a traditional feel.
The Classic Superb

Partners the Prestige Base

Mattress springs
Vanadium wire springs, 2.44 inches (62mm) diameter, sewn in individual calico pockets and hand formed into a honeycomb nested unit. Constructed with two layers of springs.

Mattress border
9.1 inches (23cm) deep with three rows of genuine hand side stitching. Eight horizontal handles on Queen size and above. Air vents on all sides. Borders upholstered in protective wool, finished with piped ticking.

Mattress upholstery
Upholstered with 1.0 oz/ft² (300gsm) British fleece wool, then 7.0 oz/ft² (2,135gsm) loose, hand teased, long stranded horsetail and another layer of 1.0 oz/ft² (300gsm) British fleece wool. Covered in specially woven hair proof cotton ticking. Hand tufted with felt washers.

Classical Superb spring count

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<th>Springs</th>
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<td>Queen</td>
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<td>Twin</td>
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Prestige base construction
1330* pocketed springs on a screwed and glued solid timber frame. The divan frame is covered with insulating wadding, and the ticking case is calico lined for added protection.

Base heights available
12.2 inch (31cm) divan, 9.8 and 6.7 inch (25cm and 17cm) box bases.

Base upholstery
3.9 oz/ft² (1,200gsm) natural coir pad overlaid with 3.9 oz/ft² (1,200gsm) blended British fleece wool and cotton. Covered with your choice of our finest quality ticking or upholstery fabric from our collection.

*Based on a King size.

gsm – grams per square meter
Headboard: Palladio in Linen Weave Cream (TICK-753)
Prestige Bases in Linen Weave Cream (TICK-753)
Mattress: Vi-Spring logo on Plain Satin Cream (TICK-592)
Over Width Arc Headboard with loose cover in Linen Texture Sage (TCK-945)
Prestige Bases with loose cover in Linen Texture Sage (TCK-945)
The Regal Superb

A carefully judged blend of horsetail and British fleece wool provides the perfect balance of springiness, softness and support, underpinned by Vi-Spring’s unique six turn pocketed springs.
The Regal Superb

Partners the Prestige Base

Mattress springs
Vanadium wire springs, 1.9 inches (48mm) diameter, sewn in individual calico pockets and hand formed into a honeycomb nested unit.

Mattress border
9.1 inches (23cm) deep with three rows of genuine hand side stitching. Eight horizontal handles on Queen size and above. Air vents on all sides. Borders upholstered in protective wool, finished with piped ticking.

Mattress upholstery
Upholstered with 3.3 oz/ft² (1,000gsm) bonded British fleece wool and cotton, then 3.9 oz/ft² (1,200gsm) long stranded horsetail blended with British fleece wool and enclosed in a hair proof cambric cover. Overlaid with a layer of 3.0 oz/ft² (900gsm) blended real Shetland fleece wool and cotton. Covered with the finest quality Belgian ticking, TK533 from the Vi-Spring collection. Hand tufted with felt washers.

Regal Superb spring count

<table>
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<th>Springs</th>
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<tr>
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Prestige base construction
1330° pocketed springs on a screwed and glued solid timber frame. The divan frame is covered with insulating wadding, and the ticking case is calico lined for added protection.

Base heights available
12.2 inch (31cm) divan, 9.8 and 6.7 inch (25cm and 17cm) box bases.

Base upholstery
3.9 oz/ft² (1,200gsm) natural coir pad overlaid with 3.9 oz/ft² (1,200gsm) blended British fleece wool and cotton. Covered with your choice of our finest quality ticking or upholstery fabric from our collection.

*Based on a King size.
gsm – grams per square meter
Over Width Arc Headboard in Diamond Cream (TICK-740)
Prestige Bases in Diamond Cream (TICK-740)
Mattress: Plain Satin Ivory (TICK-552)
The Coronet

Partners the De Luxe box base

**Mattress springs**
Vanadium wire springs, 1.93 inches (49mm) diameter, sewn in individual calico pockets and hand formed into a honeycomb nested unit.

**Mattress border**
8.3 inches (21cm) deep with two rows of genuine hand side stitching. Eight horizontal handles on Queen size and above. Air vents on all sides. Borders upholstered in protective wool, finished with piped ticking.

**Mattress upholstery**
Upholstered with 4.3 oz/ft² (1,350gsm) bonded British fleece wool and cotton, then two layers of 1.0 oz/ft² (300gsm) British fleece wool and overlaid with a layer of 3.9 oz/ft² (1,200gsm) blended British fleece wool and cotton. Covered with the finest quality Belgian ticking, TK534 from the Vi-Spring collection. Hand tufted with felt washers.

**Coronet spring count**

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<th>Springs</th>
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<tr>
<td>Twin</td>
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**De Luxe box base construction**
840* pocketed springs on a screwed and glued solid timber frame. The box base frame is covered with insulating wadding, and the ticking case is calico lined for added protection.

**Base heights available** 9.8, 6.7 and 4.7 inches (25, 17 and 12cm)

**Base upholstery**
3.9 oz/ft² (1,200gsm) natural coir pad, overlaid with 3.9 oz/ft² (1,200gsm) blended British fleece wool and cotton. Covered with TKCK-750 upholstery fabric, from the Vi-Spring collection.

*Based on a King size.
gsm – grams per square meter
The Coronet

More than fifteen hundred Vi-Spring six turn springs, made from fine wire offering flexibility and strength, work in harmony with British fleece wool and cotton upholstery, to provide an exceptional level of comfort.
The Elite

Partners the De Luxe box base

Mattress springs
Vanadium wire springs, 2.2 inches (56mm) in diameter, sewn in individual calico pockets and hand formed into a honeycomb nested unit.

Mattress border
8.3 inches (21cm) deep with two rows of genuine hand side stitching. Eight horizontal handles on Queen size and above. Air vents on all sides. Borders upholstered in protective wool, finished with piped ticking.

Mattress upholstery
Upholstered with 4.5 oz/ft² (1,350gsm) bonded British fleece wool and cotton. Overlaid with two layers of 3.0 oz/ft² (900gsm) blended British fleece wool and cotton. Covered with the finest quality Belgian ticking, TK590 from the Vi-Spring collection. Hand tufted with felt washers.

Elite spring count

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<tr>
<td>Twin</td>
<td>698</td>
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De Luxe box base construction
840* pocketed springs on a screwed and glued solid timber frame. The divan frame is covered with insulating wadding, and the ticking case is calico lined for added protection.

Base heights available 9.8, 6.7 and 4.7 inches (25, 17 and 12cm)

Base upholstery
3.9 oz/ft² (1,200gsm) natural coir pad, overlaid with 3.9 oz/ft² (1,200gsm) blended British fleece wool and cotton. Covered with TICK 750 quality upholstery fabric, from the Vi-Spring collection.

*Based on a King size.
gsm – grams per square meter
The Elite

Vi-Spring’s entry level mattress surpasses the best offerings from most other bed manufacturers. A deep filling of British fleece wool and cotton overlays Vi-Spring’s unique six turn springs, for unqualified comfort.
Vi-Spring mattresses are traditionally made, but they do not have to be conventionally shaped. Because all Vi-Spring beds are made by hand, four posters, antique bedsteads and bespoke designs can always be accommodated. After all, Vi-Spring believes every bed it makes should be extraordinary.

**Unique designs**
Vi-Spring can make mattresses with cut out corners for antique bedsteads and four poster beds, extra long and extra wide beds and divans in four sections (to negotiate tight or spiral staircases). Vi-Spring has even designed a bed in the shape of a fish to fit in the bow of a yacht. You only have to ask.

**Interior design**
Vi-Spring knows that your bed is the centerpiece of your room. We can personalize your headboard in your own material, to complement or coordinate with the other furnishings and accessories in your decorating scheme. Removable, tailored, loose covers can be made for any divan – turn to page 62 for an example.

A customer’s own material must be supplied to Vi-Spring with the manufacturer’s written confirmation of fabric composition and fire retardancy.

The stunning Island bed, upholstered in White Leather (TICK-076) with curved headboard and mirror finish divan. The dimensions are to order.
The bed is the centerpiece of your room, a place of comfort and relaxation.
Designing your bed

Vi-Spring has designed a new collection of headboards to perfectly complement its bed collection. Deeply upholstered, in a range of contemporary and more traditional styles, these headboards add a final element of refinement and luxury to every Vi-Spring bed.

All designs can be upholstered in any of the superb quality fabrics from our range, or the customer’s own material.

Each headboard is available in a choice of sizes to fit the Vi-Spring divan exactly. Vi-Spring can also provide extra large headboards that are wider than the divan.

The elegant Euro headboard, which extends to the base of the divan, is the standard option when purchased with a Vi-Spring divan.

If a headboard is ordered at a later date than the divan base, Vi-Spring cannot guarantee a perfect colour match.
Vi-Spring Classic headboards

Inspired by traditional designs which have been refined for today’s tastes. The headboards pair elegant lines with exceptional comfort and support.

1 Eccleston*
Deeply upholstered headboard with shaped corners. Height 26.8 inches (68cm). Only available as a Euro style headboard.

2 Moncorvo*
Softly padded headboard with extra depth and subtle shaping. Height 26 inches (66cm). Only available as a Euro style headboard.

3 Halkin*
Simple and classic headboard with deep upholstery and subtle shaping at sides. Height 25.6 inches (65cm). Only available as a Euro style headboard.

4 Clabon*
Arched headboard with a high back and soft padding. Height 26.8 inches (68cm). Only available as a Euro style headboard.

5 Iris
Deeply upholstered arched headboard. Height 24.4 inches (62cm).

6 Artemis
Arched headboard with padded border and plain panel. The padded border can be plain or pleated – please specify when ordering. Height 24.4 inches (62cm).

* Designed by Dirk Debbaut.

Please note. The height of the headboard is from the top of the mattress. Headboards are not shown to scale. All Classic headboards are 3.9 inches (10cm) higher for beds of 70 inches (180cm) or wider.
Vi-Spring Contemporary headboards
Modern, clean lines and a meticulous, handcrafted finish.

1 Arc
Stunningly simple curved headboard with a sleek, slimline appearance.
Height 28.7 inches (73cm).
*Only available as a Euro style headboard, or with bolt through fittings.

2 Arc
Footboard partners the Arc headboard for a chic finish. Height 2 inches (5cm).

3 Circe
Swept back curved headboard for relaxed comfort.
Height 23.6 inches (60cm).
*Swept back design – divan will not sit against wall/skirting board.

4 Palladio
Headboard with gently rounded corners for a soft but smart look.
Height 19 inches (49cm).
*Only available as a Euro style headboard

5 Fitzroy*
Deeply upholstered headboard with twin panels.
Height 19.7 inches (50cm).
*Only available as a Euro style headboard

6 Elba‡
Slim upholstered headboard with gently curved top edge.
Height 24.4 inches (62cm).
‡Only available as a Euro style headboard

7 Achilles
A modern interpretation of the buttoned headboard.
Height 31.5 inches (80cm).

Please note. The height of the headboard is from the top of the mattress. Headboards are not shown to scale.

*Only available in widths of 53 inches (135cm) and more. *This headboard is 3.9 inches (10cm) higher for beds of 70 inches (180cm) or wider.
Vi-Spring Graphic headboards
Bold design statements, with beautifully stitched panelling and inserts.

1 Atlas**
A contemporary design with deeply upholstered panelling.
Height 35.5 inches (90cm).
Only available as a Euro style headboard and with bolt through fittings for headboards of 71.6 inches (182cm) or wider.

2 Muses
Simple rectangular shaped headboard.
Height 21.7 inches (55cm).

3 Ceto**
Deep vertical upholstered panels make a bold statement.
Height 29.5 inches (75cm).
Only available as a Euro style headboard

4 Hera
Deeply upholstered headboard with vertical piping.
Height 21.7 inches (55cm).

5 Enyo
Deeply upholstered headboard with letter box shaped insert.
Height 25.6 inches (65cm).

6 Helios
Classic headboard design. Deeply upholstered with plain padded border and mitred corners.
Height 26 inches (66cm).

7 Triton
Striking design with three slim upholstered panels.
Height 26.4 inches (67cm).
Only available as a Euro style headboard.

**The number of panels will be dependent on the width of the headboard.

Please note. If a headboard is ordered subsequently to the divan base then we cannot guarantee a perfect colour match with the fabric as these are batch dyed and subject to batch to batch variation.
The Vi-Spring Bespoke Fabric Collection
Select the fabric you would like to cover your mattress, divan and headboard. Every Vi-Spring bed is finished with the finest fabrics, woven from premium natural fibers such as linen, cotton and silk, and offers unmatched luxury, comfort and style.

No supplemental charge fabrics
For mattresses, divans and headboards

100% VISCOS

Plain Satin
Ivory TICK-552

Plain Satin
Pearl TICK-553

Plain Satin
Vanilla TICK-554

Vi-Spring logo

Plain Satin
Ivory TICK-590

63% VISCOS
37% BAMBOO

Vi-Spring logo

Plain Mat
Egg Shell TICK-558

Vi-Spring logo
Cream TICK-592

100% COTTON

No supplemental charge fabrics
For divans and headboards

61% VISCOS 39% LINEN

Soft Linen
Sand TICK-584

Soft Linen
Moss TICK-585

Soft Linen
Ivory TICK-588

Vi-Spring logo

46% VISCOS 54% LINEN

Smooth Weave
Ivory TICK-725

Smooth Weave
Cream TICK-726

Smooth Weave
Stone TICK-727

Smooth Weave
Moss TICK-728

Smooth Weave
Sand TICK-729

Smooth Weave
Vellum TICK-730

Vi-Spring logo

59% VISCOS 41% COTTON

Fine Stripe
Fawn TICK-747

Fine Stripe
Biscuit TICK-748

Fine Stripe
Grey TICK-749

Vi-Spring logo

Chain Weave
Fawn TICK-750

Chain Weave
Biscuit TICK-751

Chain Weave
Moss TICK-752

The colors in this brochure are reproduced as accurately as possible. Due to print limitations, actual fabric color may vary.
No supplemental charge fabrics
For divans and headboards

59% LINEN 41% COTTON
Linen Weave
Cream TICK-753
Linen Weave
Sand TICK-754

100% POLYESTER
Faux Suede
Dove TICK-804
Faux Suede
Mink TICK-805
Faux Suede
Mocha TICK-807
Faux Suede
Snow TICK-808
Faux Suede
Champagne TICK-809
Faux Suede
Charcoal TICK-810
Faux Suede
Black TICK-812

Supplemental charge A
For divans and headboards

65% COTTON 35% LINEN
Brushed Cotton Linen
Cream TICK-601
Brushed Cotton Linen
Chocolat TICK-602
Brushed Cotton Linen
Cinnamon TICK-603
Brushed Cotton Linen
Lichen TICK-604
Brushed Cotton Linen
Pepper TICK-605
Brushed Cotton Linen
Sky TICK-606
Brushed Cotton Linen
Deep Lilac TICK-607
Brushed Cotton Linen
Berry TICK-608
Brushed Cotton Linen
Scarlet TICK-609
Brushed Cotton Linen
Slate TICK-610
Brushed Cotton Linen
Beeswax TICK-611
Brushed Cotton Linen
Crème Brûlée TICK-612
Brushed Cotton Linen
Cloud TICK-614
Brushed Cotton Linen
Mocha TICK-617
Brushed Cotton Linen
Ruby TICK-618

The colors in this brochure are reproduced as accurately as possible. Due to print limitations, actual fabric color may vary.

Supplemental charges
Fabrics with no supplemental charge are included in the cost of the mattress, divan set or headboard. If you choose from the other fabrics in the collection, the relevant supplement A, B or C will apply.
Supplemental charge B
For divans and headboards

66% COTTON 34% SILK

Mandarin
Champagne TICK-151

Mandarin
Vellum TICK-150

Mandarin
Linen TICK-152

Mandarin
Sand TICK-153

Mandarin
Imperial Gold TICK-154

100% WOOL

Autumn
Herringbone TICK-825

Autumn
Plaid TICK-826

Autumn
Earth TICK-827

Autumn
Check TICK-828

Autumn
Oatmeal TICK-829

Autumn
Shale TICK-830

Supplemental charge B
For mattresses, divans and headboards

100% LINEN

Linen Texture
Sage TICK-945

Linen Texture
Heather TICK-946

Linen Texture
Cerulean TICK-947

Linen Texture
Umber TICK-948

Linen Texture
Parchment TICK-949

Supplemental charges
Fabrics with no supplemental charge are included in the cost of the mattress, divan set or headboard. If you choose from the other fabrics in the collection, the relevant supplement A, B or C will apply.
Supplemental charge C
For mattresses, divans and headboards

100% SILK – M

M Indicates suitability for mattress
D Indicates suitability for divan
H Indicates suitability for headboard

Pure Silk – M
Silver TICK-939

100% WOOL

Pure Wool – M D H
Pebble TICK-850
Ecru TICK-851

Wool Texture – D H
Cream TICK-943
Black TICK-944

100% LEATHER

Leather – D H
Black TICK-075
White TICK-076
Tan TICK-077

Leather – D H
Parchment TICK-078
Vermillion TICK-079

Accessory your bed

To complement the world’s best beds, a truly luxurious range of bed accessories is available.

Combining comfort with practicality, they complete the Vi-Spring sleep experience.

1 Vi-Spring quilted mattress protector
Vi-Spring recommends the use of a mattress protector to keep your mattress in beautiful condition. The Vi-Spring quilted mattress protector is made from softly quilted cotton percale with a pure new wool filling. Available in all standard sizes and made to order for non standard sizes.

2 Vi-Spring Bedstead mattress pad
The Vi-Spring Bedstead mattress pad provides protection between your Vi-Spring mattress and the base of your bedstead, extending the life of your mattress and enhancing your comfort.

3 Heaven Toppers
A topper provides an extra layer of comfort to make your bed feel even more luxurious (and covers the zippers on Zip & Link beds). It also provides valuable protection for your precious Vi-Spring mattress and, unlike the mattress itself, it can be aired outside. See page 82 for more details.
Creating the bed that suits you perfectly. We aim to give you as many ways to personalize your bed as we possibly can.

**BASE HEIGHTS**

Choose from four different base heights, depending on the style of your bedroom and your preferences about ease of access to your bed.

<table>
<thead>
<tr>
<th>STANDARD SINGLE</th>
<th>EXTRA LENGTH SINGLE</th>
<th>FULL/DOUBLE SIZE</th>
<th>QUEEN SIZE</th>
<th>KING SIZE</th>
<th>CALIFORNIA KING</th>
<th>SUPER KING</th>
</tr>
</thead>
<tbody>
<tr>
<td>97x190cm</td>
<td>97x202cm</td>
<td>135x190cm</td>
<td>153x202cm</td>
<td>193x202cm</td>
<td>183x214cm</td>
<td>217x215cm</td>
</tr>
<tr>
<td>38x74.5 inches</td>
<td>38x79.5 inches</td>
<td>54x74.5 inches</td>
<td>60x79.5 inches</td>
<td>76x79.5 inches</td>
<td>72x84 inches</td>
<td>85.5x84.5 inches</td>
</tr>
</tbody>
</table>

Base height is from bottom edge to top edge. *Dorning* effect of upholstery fillings will add approximately 1.6 inches (4cm) to the height if measured at the center. Shepherd castors will add 2.7 inches (7cm). Lockable castors will add 3.3 inches (8.5cm) to the height from the floor to the bottom edge of the divan.

**ZIP & LINK MATTRESSES**

Vi-Spring Zip & Link beds allow you to convert two single beds into one generously wide king size bed, with the flexibility to separate them easily if you wish. The bases are linked head and foot and the mattresses zipped together along their full length.
DRAWERS

Drawers add valuable storage space, and are smooth running, meticulously upholstered, and built to cabinet standards with dovetail joints.

Foot-end side drawer with head end continental drawer allowing space for a bedside cabinet

Foot-end large drawer with head end continental drawer

Foot-end large drawer with standard head end side drawer

Drawers can only be fitted on the high 12.2 inch divan. The large end drawer is only available on double or Queen divans. The shorter springs in drawer divans make them slightly firmer.

LEGGS AND CASTORS

Choose from smooth running castors, locking castors, wooden legs or traditional wooden bun feet. You can team wooden legs with a box base, and they are available in a choice of heights to suit your preference. Choose from cherry, wenge, mahogany and polished beech finishes.

Mahogany
Height 9 inches (23cm)

Wenge
Height 7 inches (18cm)

Cherry
Height 5.9 inches (15cm)

Beech
Height 5.1 inches (13cm)

Shepherd castor
Height 2.7 inches (7cm)

Castor cup

Locking castor
Height 3.3 inches (8.5cm)

Bun foot
Height 2.7 inches (7cm)

DIVAN MANTLE

The mantle is an elegant way of concealing the gap between the two bases. It is offered as an option on all sizes of divans (subject to a supplementary charge). Mantles are not available on drawer divans.

DIVAN SKIRTS

Skirts provide a clean, tailored finish to the divan. They are fitted as standard on the Statesman divan range, and are offered as an option on the Sovereign range (subject to a supplementary charge). Skirts cannot be fitted to drawer divans.
Heaven Topper Collection – an extra layer of comfort

Heaven is a range of sumptuous new mattress toppers, made in any size to fit your bed perfectly. Choose from two superb options: Heaven Luxury Supreme and Heaven, each filled with only the finest natural fibres for superb comfort.

Heaven Luxury Supreme
Filled with Platinum Certified British fleece wool, soft needled British wool and South American horsetail and edged in Mandarin Sand (TICK-153).

Heaven
Filled with Platinum Certified British fleece wool and soft needled British wool, and edged with Mandarin Imperial Gold (TICK-154).

A topper from our Heaven range may give even greater comfort and enveloping softness to your Vi-Spring bed. It is also the perfect choice if you have a bedstead with a slatted base, which limits the comfort of your mattress.

A Heaven mattress topper will add a layer of essential luxury to your bed. Each Heaven mattress topper is generously filled with the finest natural fibres, which are hypoallergenic and hygienic.

The toppers can easily be brushed, turned or removed to air on a washing line, for extra freshness. They are not suitable for washing or dry cleaning.

Available in ticking TK533

The Heaven Luxury topper has been independently tested for quality and pure new wool content and has been awarded the internationally recognised Woolmark certification mark.

The Woolmark symbol is a registered trade mark of the Woolmark Company. In UK, Eire, Hong Kong and India the Woolmark symbol is a certification trade mark.
Naturally better for the environment

Vi-Spring beds are naturally better – for you and the environment. From the fine natural fillings that go into every mattress and divan, to the cartons in which they are packaged, Vi-Spring strives constantly to make its production processes more sustainable.

It all starts with the bed. Every Vi-Spring mattress features all-natural upholstery fillings. Vi-Spring uses only pure British wool in its beds, keeping the carbon footprint as small as possible. The chemical free wool preparation process removes all germs and allergens. All of Vi-Spring’s fine fillings, from the silky horsetail to the softest silk, are naturally hypoallergenic and resistant to bed mites.

The natural materials used in each Vi-Spring bed come from renewable resources and are biodegradable. Vi-Spring cartons are made from 80% virgin material from sustainable forests and 20% recycled material. The production process is chlorine free. All cartons are 100% recyclable.

All timber used in a Vi-Spring bed is certified by the Forest Stewardship Council® (FSC®) standards. FSC certification ensures that timber is sourced from responsibly managed forests, so helping to safeguard them for the future.

The FSC has the support of trusted environmental organizations including Greenpeace, the Woodland Trust and the World Wildlife Fund.

After sales service

At your service
As a Vi-Spring customer, you are the company’s primary consideration. If for any reason you are not satisfied with your Vi-Spring bed or mattress, please contact the Vi-Spring Specialist from whom the bed or mattress was purchased immediately.

Caring for your bed
On delivery Vi-Spring will supply a booklet containing information on how to care for your bed. Should you require further guidance, the Customer Services team is always on hand – simply call or e-mail: info@vispring.com. Your enquiry will receive a prompt response from a trained Customer Services representative.
Terms and Conditions for the Vi-Spring Comfort Promise

The Vi-Spring Comfort Promise
If you decide that you have made the wrong choice of mattress spring tension, you may make a one-time exchange of your mattress for one of a different spring tension.

The Comfort Promise only applies to:
1. Mattresses purchased from an authorized Vi-Spring Specialist with display beds, and is available only on specific models.
2. You must have tried the selected model at the store where you made your purchase and been given individual advice by such Specialist to guide you in your selection, and which advice you have followed in making your purchase.
3. You must use a mattress protector.
4. You must have used the mattress for at least 30 days and not more than 90 days.

The Comfort Promise may only be invoked:
- By notification to the Vi-Spring Specialist from whom the mattress was purchased or to Vi-Spring North America directly.
- You will be contacted by Vi-Spring to review the exchange request.
- Between 30 and 90 days after delivery of the mattress; and
- Upon production of proof of purchase.

The Comfort Promise does not apply to:
- Special orders of non standard North America sizes or customized mattresses; or
- Purchases made on the internet or by phone; or
- Ex-display, clearance or excluded models; or
- Dislike of the coil tension change area in dual tension mattresses; or
- Mattresses which are defective due to misuse, wilful damage, accidental damage (including but not limited to soiling, unauthorized repairs or alterations), neglect or general wear and tear.
- You will be responsible for arranging the exchange of the original mattress and you cannot retain the original mattress. At the discretion of the Specialist, a fee may be charged to you in respect of costs associated with the collection of the original mattress, and the delivery of the replacement product.

Details of any fee payable should be confirmed with the Specialist when arranging the exchange.
- The Comfort Promise is limited to one replacement only, which will be the same model and size with the same mattress ticking (fabric). If this model, size or fabric is no longer available Vi-Spring Limited reserves the right to substitute a suitable alternative.
- In the case of Zip and Link mattresses, only one of the two mattresses will be exchanged, and the mattress cannot be changed to a one-piece.
- The Comfort Promise applies in the USA and Canada only and is in addition to and does not affect your legal rights. Advice about your legal rights is available from your local Citizens’ Advice Bureau or Trading Standards Office.
- Only the original purchaser may invoke the Comfort Promise, and it only applies to mattresses which remain in the country of purchase.

Warranty
Vi-Spring life-changing lifetime guarantee
In order to activate this guarantee, please register your Vi-Spring mattress or bed within 14 days of your purchase on www.vispring.com.

To demonstrate the high standard of craftsmanship, Vi-Spring Limited hereby grants a Guarantee of Quality valid for the lifetime of your bed. Should there be any defect due to faulty materials or workmanship in your bed, Vi-Spring Limited will make this good without charge (except for any duties, importation, shipping and handling costs that may be incurred), subject to the terms of this Lifetime Guarantee.

- This Lifetime Guarantee is only for the benefit of the original purchaser of the bed, where the purchase was made from an authorized retailer in mainland Canada or United States on or after November 1st, 2008, where the purchaser attended an authorized retailers premise to try the product and obtain professional advise in regards to the product, and where the original purchaser can provide proof of purchase.
- Where purchase of the Vi-Spring bed was completed online or by phone only, or not with the an authorized retailer, or not at the location the purchaser tried the bed and obtained professional advise. If the purchase falls into one of these conditions, the warranty is limited to five years.
- Any claim under this Lifetime Guarantee must be made by the original purchaser in writing to the supplying retailer or to Vi-Spring in North America within one (1) month of the Imperfection becoming apparent.
- Where a bed frame not supplied by Vi-Spring is being used, the bed frame must be of an appropriate quality of construction compatible with Vi-Spring standards. In the case of foundations or slatted bases, the gap between the slats must not exceed 2.5 inches and must be used with a Bedstead mattress pad placed between the Vi-Spring mattress and the slats. Failure to comply with any of these requirements will render this Guarantee invalid.

What is excluded under this warranty?
- Damage due to misuse, wilful damage, accidental damage (including repairs or alterations made by anyone other than Vi-Spring or Vi-Spring approved consultants), neglect or general wear and tear. Body signatures of less than the tuft height of the mattress. Weakening of the coil system due to the user being heavier than recommended for the purchased coil tension.
- Damage due to soiled or unsanitary conditions.

Do not:
- Remove the labels attached to your mattress, as they identify your mattress as a Vi-Spring mattress and help to establish your rights under this guarantee.
- Smoke in bed or place product near an open flame. Vi-Spring is not liable for incidental or consequential damages that result from the normal use of the bed. All other warranties, including the implied warranties of merchantability and fitness, are hereby excluded. This guarantee is a buyer’s sole and exclusive remedy.

Making a claim under this lifetime guarantee:
To make a claim, please contact the authorized Vi-Spring retailer in the United States or Canada from whom the bed was purchased or Vi-Spring North America directly in writing, within one (1) month of the Imperfection becoming apparent and present the proof of purchase.

Replacements, where necessary, will be supplied in the same model, size and mattress ticking as the original purchase. Where stock is exhausted, Vi-Spring reserves the right to replace in an alternative model and mattress ticking. This guarantee does not extend to cover normal wear and tear or misuse.

Acknowledgements
Vi-Spring would like to thank the following companies for their kind help with our brochure

And So To Bed
www.andsotobed.co.uk

Beaudecourt
www.beaudecourt.co.uk

Best & Lloyd
www.bestandlloyd.com

B&T Antiques
www.btaniques.co.uk

Cologne & Cotton
www.cologneandcotton.com

Designers Guild
www.designersguild.com

Devon Duvets
www.devonduvets.com
de le Cuona
www.delecuona.co.uk

Eco Trading
www.ecotradingspace.co.uk

GillmoreSpace
www.gillmorespace.com

Gingerily
www.gingerily.co.uk

Jessica Zoob
www.jessicazoobdesigns.com

Josephine Home
www.josephinehome.co.uk

Luke Irwin
www.lukeirwin.com

Pad UK
www.paduk ltd.com

Poliform
www.poliform.it

Riviere
www.riviererugs.com

Sibona
www.sibona.com

Skitsch
www.skitsch.it

Snuggledown of Norway
www.snuggledown.co.uk

Talisman
www.talismanlondon.com

The Odd Chair Company
www.theoddcouchcompany.com

Vaughan Lighting
www.vaughananddesigns.com

Veedon Fleece
www.veedonfleece.com
A night of true luxury

A leading hotel, a five-star experience, the ultimate night’s sleep… Vi-Spring beds are so special that they are chosen by some of the best hotels around the world as the pinnacle of luxury and comfort for their guests. Please be sure to mention that you’d like to sleep on a Vi-Spring bed when booking. Why not make your reservation now?

To find those hotels that have Vi-Spring beds, go to www.vispring.com/hotels

Please note that the beds you will find in hotels are part of a special Vi-Spring Hotel bed range, and cannot be purchased from a Vi-Spring Specialist for domestic use.

Vi-Spring won the prestigious Gold Award for Best Wool Product at the ‘House Beautiful’ magazine Awards 2011, for the Shetland Range.